



**SIERRA
PACIFIC**
WINDOWS

Clad Patio Slider OXXO Installation/Non-Impact

CCL Listing #429-H-474.19-.23

Intertek Test Report #: L8420.01-901-44

Clad Patio Slider OXXO

Flanged Frame Installation / WDMA Instructions / Non-Impact

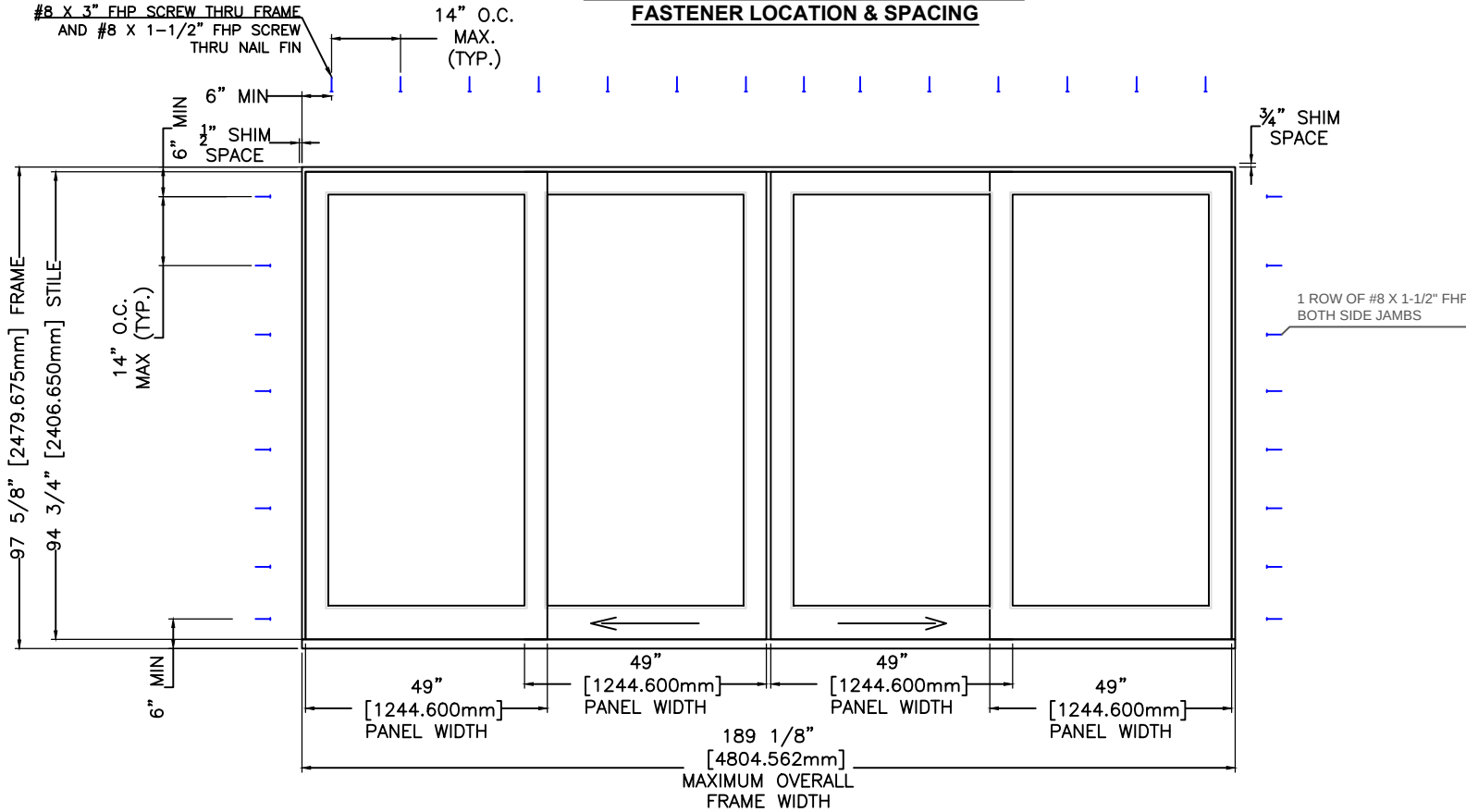
SHEET: 1 OF 2

DRAWN BY: TH/CT

TEST REPORT SUMMARY:

- PS OXXO UNIT, MAXIMUM BASIC UNIT FRAME SIZE:
189 1/8" (4803.78mm) x 97 5/8" (2479.68mm)
- OVERALL DESIGN PRESSURE: +25.06 psf
- STRUCTURAL TEST PRESSURE: +37.59 psf
- RATING: **CLASS LC-PG25**

CLAD PATIO SLIDER ELEVATION SHOWING FASTENER LOCATION & SPACING



INSTALLATION NOTES:

1. USE 2" x _ PINE FOR ROUGH OPENING
2. APPLY A CONTINUOUS BEAD OF SEALANT ALONG THE BACKSIDE OF THE NAIL FLANGE ALONG BOTH SIDE JAMBS AND HEAD
3. PLACE WOOD SHIMS EVERY 6-10"
4. INSTALL #8 X 3" FLAT HEAD SCREWS SPACED 6" FROM THE CORNERS AND APPROXIMATELY 14" ON CENTER, THROUGH THE FRAME CLAD INTO R.O. FRAMING. 3/8" MINIMUM EDGE DISTANCE
5. 3/4" MAXIMUM SHIM SPACE AT HEAD AND 3/8" AT SIDE JAMB
6. INSTALL #8 X 1-1/2" FLAT HEAD SCREWS SPACED 6" FROM THE CORNERS AND APPROXIMATELY 14" ON CENTER, THROUGH THE FRAME CLAD INTO R.O. FRAMING. 3/8" MINIMUM EDGE DISTANCE
7. 1" MINIMUM FASTENER EMBEDMENT INTO ROUGH FRAMING MATERIAL
8. MAXIMUM DOOR SIZE: B.U.S. (Basic Unit Size) = SINGLE UNIT, MAXIMUM BASIC UNIT FRAME SIZE:
189 1/8" (4803.78mm) x 97 5/8" (2479.68mm)
9. THIS INFORMATION APPLIES TO THIS SIZE AND SMALLER UNITS
10. INSTALL #8 X 1-1/2" FLAT HEAD SCREWS SPACED 6" FROM THE CORNER AND 14" ON CENTER THROUGH THE SIDE JAMB FRAME CLAD AND INTO THE FRAMING MATERIAL
11. INSTALL 4 EACH #8 X 3" FLAT HEAD SS SCREWS THROUGH THE LOCK STRIKE PLATE
12. APPLY A BEAD OF SEALANT AT THE HEAD AND SIDE JAMB NAILING FLANGES WHERE THEY MEET THE SHEATHING
13. APPLY A LAYER OF FLASHING OVER THE SIDE JAMB THEN THE HEAD JAMB
14. APPLY SEALANT AROUND THE PERIMETER AFTER THE EXTERIOR WALL FINISH IS APPLIED.

GENERAL INSTALLATION NOTES:

- Check rough opening for proper size, plumb, level and square.
- Make all necessary adjustments to ensure rough opening is plumb, level & square.
- Sill must be flat, level and capable of supporting the weight of the unit.
- Opening must allow a maximum of 3/4" shim space at head and 3/8" at side jambs.
- Consult full installation instructions found on the Sierra Pacific web site, www.sierrapacificwindows.com, for all recommended installation procedures.
- Wood buck, framing, fasteners, sealant and all wall system materials are provided by others

FLASHING

- For units that have to meet a specific DP (Design Pressure) rating, any kind of building wrap must be folded and taped away from each rough opening before the unit is installed. Unit must come in contact with the building's bare sheathing. A bead of silicone must be applied to the backside of the nail fin where it meets the unit, at head and jambs.
- Once unit is installed and flashed properly, the building wrap must be reapplied and trimmed flush with the unit's exterior. A bead of sealant must be placed along the seam joint of the building wrap and the unit. Tape the corner cuts in the building wrap. See full window installation brochure for complete flashing details.

Installation requirements may vary in particular locations and in other types of construction. Proper installation is essential, and Sierra Pacific Windows, recommends consultation with an AAMA Certified Installer, or other qualified, registered building professional before installation of any Sierra Pacific product. Proper installation of Sierra Pacific products is the responsibility of the installer. Sierra Pacific is not responsible for proper installation. Sierra Pacific is not responsible for the design of, conditions in, or performance of building construction beyond the perimeters of the Sierra Pacific units. Sierra Pacific is not responsible for proper integration of the Sierra Pacific units with the weather-repellent systems of the building.



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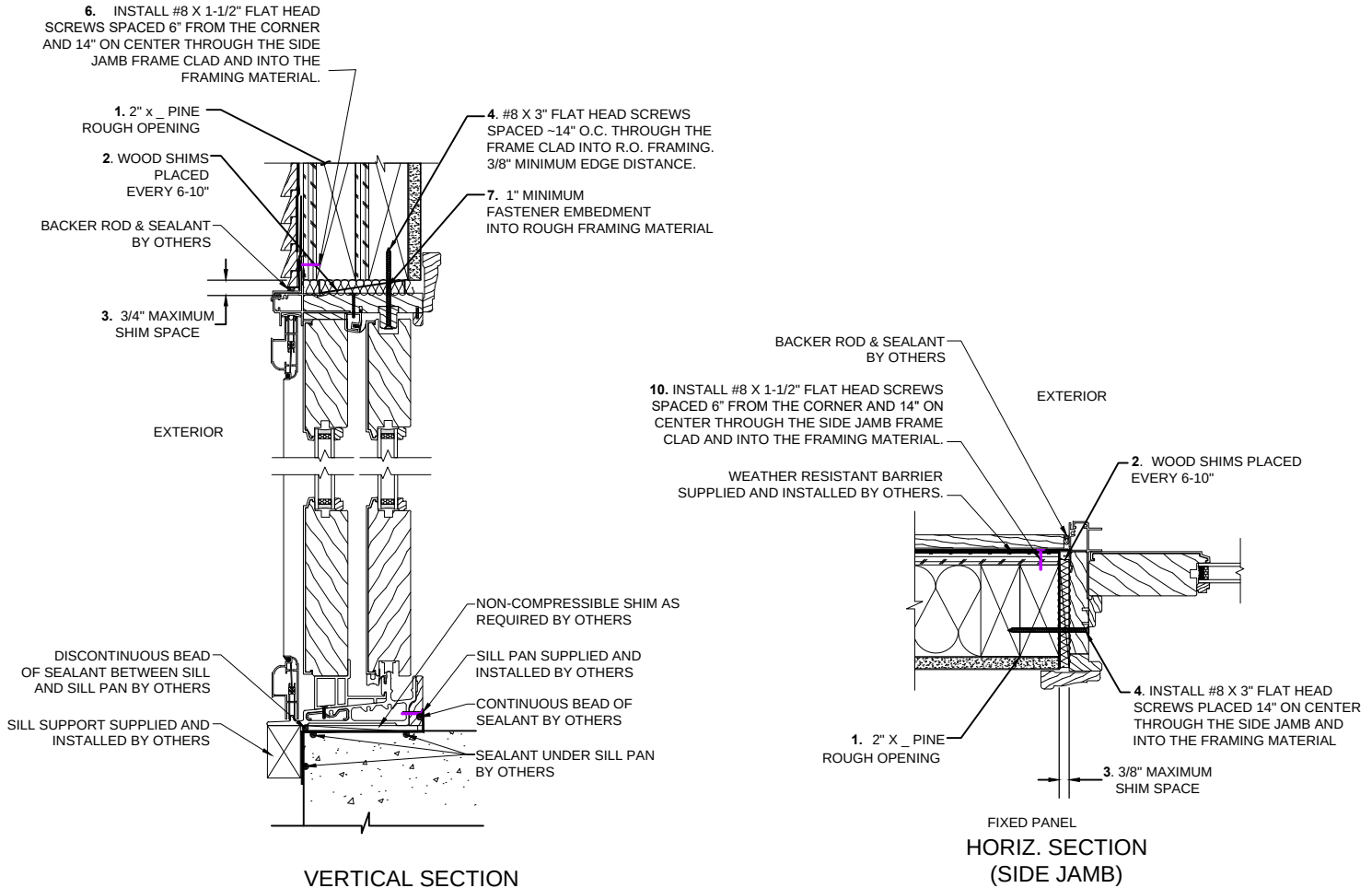
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